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(54) **IMAGE FORMATION APPARATUS HAVING GREATER DIFFERENTIAL VOLTAGE FOR LAST STATION IN A PRINT CONVEYANCE DIRECTION**

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CPC ***G03G 15/80*** (2013.01)

(58) **Field of Classification Search**
CPC G03G 15/01; G03G 15/06; G03G 15/065; G03G 15/095; G03G 15/08
See application file for complete search history.

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(57) **ABSTRACT**

An image formation apparatus includes development devices placed in stations and configured to sequentially start development in an order according to the arrangement order of the stations, and a power supply unit. Each development device includes a development unit, a supply unit to supply a developer to the development unit, and a regulation member to regulate an amount of the developer on the development unit. The power supply unit applies voltages to each regulation member and each supply unit such that a first development device has a greater differential voltage when the first development device is placed in a first station than when placed in a second station in which the development is started earlier than in the first station, where the differential voltage denotes a voltage obtained by subtracting the absolute value of the supply unit's voltage from the absolute value of the regulation member's voltage.

17 Claims, 13 Drawing Sheets